

# Field Circuit Breaker Types AM-CC-NOR AM-CC-XDR

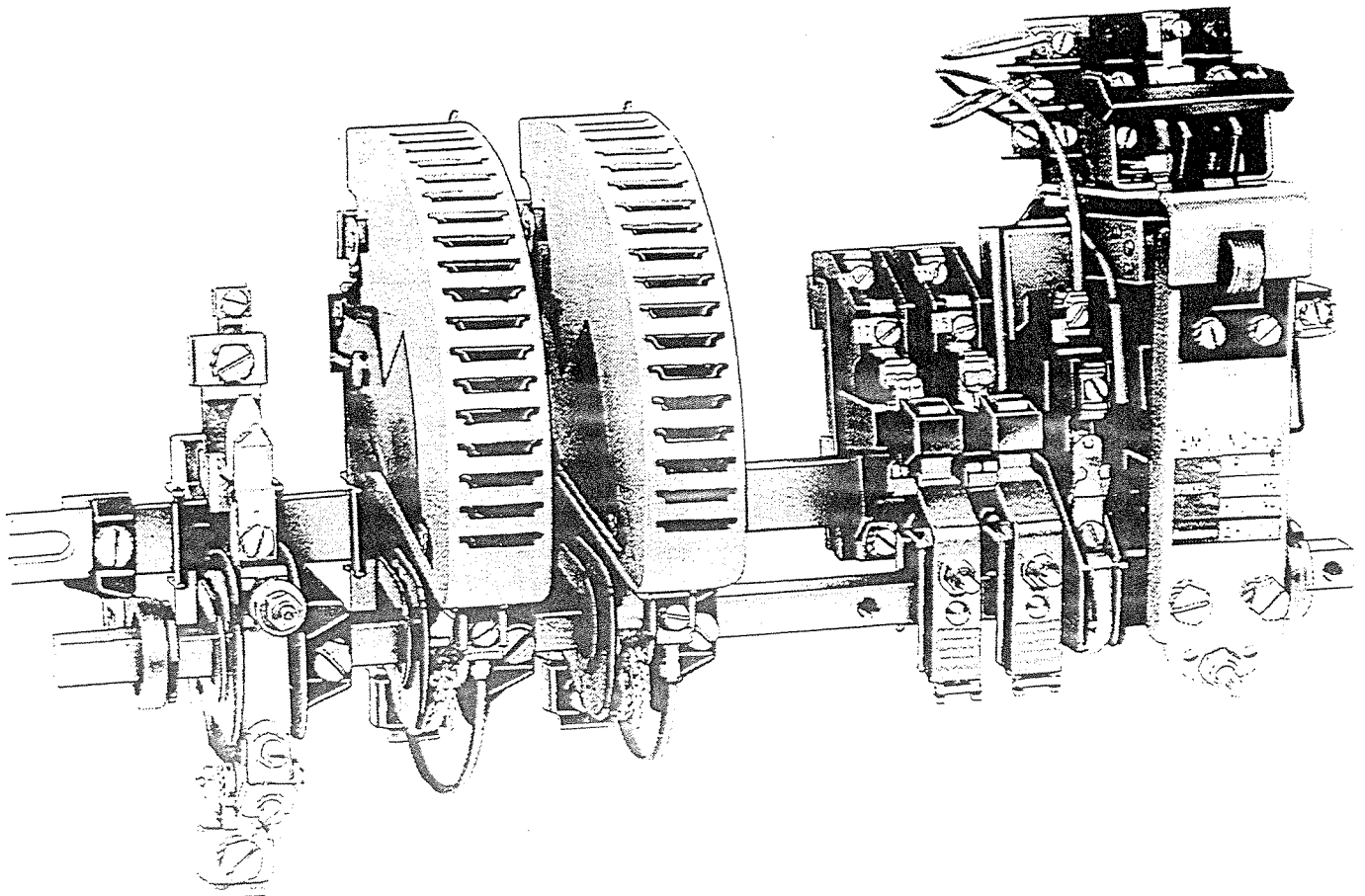
Rated continuous current  
63 to 3000 A  
Rated nominal voltage  
600 and 1000 V

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## Description and technical data

### Contents

1. Application field	2
2. Main features	3
3. Construction and Function	5
4. Technical data	9
5. Ordering details	12
6. Circuit diagrams and dimensions	14
7. Spare parts	22



This description booklet contains extensive data on the field breakers (electromagnetically operated field discharge contactors) of the type AM-CC-NOR as well as AM-CC-XDR for rated continuous current from 63 A to 3000 A at rated nominal voltages of 600 V or 1000 V.

These breakers, derived from high power dc-contactors produced by CEM-Petercem and specially adapted to the field discharge conditions, will replace the former field circuit breaker type G up to a rated continuous current of 3000 A. For rated currents above 3000 A up to 6400 A we recommend field breakers type CEX manufactured by UNELEC/ St. Quentin - France.

### 1. Application field

The field windings of synchronous machines or exciter machines are normally fed via a special and suitable direct current circuit breaker, so that in the case of disturbance a definite disconnection from the supply source and subsequent discharge of the energy in the magnetic circuit takes place. The principle circuit diagram is shown in the Fig.1.

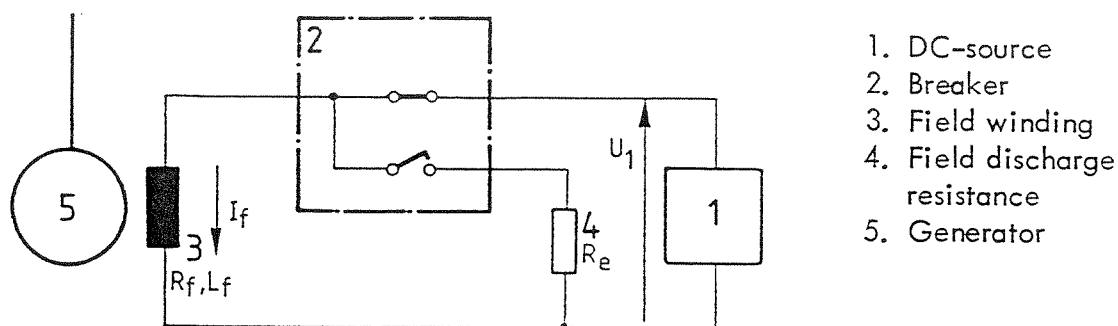


Fig. 1

The source 1 delivers the current  $I_f$  through the closed circuit breaker 2 to the field winding 3 of the electrical machine 5. The current at stationary condition is given by the source supply voltage  $U_1$  and the field resistance  $R_f$ . When the field breaking contact opens, the field current is commutated to the field discharge resistance 4 and dies down according to the time function.

The source 1 can be a direct current voltage (battery, dc-exciter) or a rectified a.c. voltage (non-controlled or controlled valves). Mostly, the source voltage is variable for regulating purposes, e.g. by means of a field rheostat or an AVR (electro-mechanical or electronic).

Modern control means like thyristors (SCR's) permit complete deexcitation down to zero. This feature is used under normal operating conditions to relieve the field breaker from unnecessary wear. However, the breaker may not be left away, as the aim of disconnection and the energy discharge must be achieved independent of all kinds of failures including the regulator failure.

## 2. Main features

The standard dc-contactors of the series R, from which the field breakers AM-CC-NOR and AM-CC-XDR are derived, corresponds to the important international standards: IEC(158-1), UTE(NFC 63-110), VDE(0660), BSI(775) and NEMA. They are recognized by the following institutions: SEV, CSA and VERITAS.

In Europe no specific standard exists for field breakers. In the USA the American standard C 37.18 - 1968 refers to them. The type AM-CC-NOR with delayed reclosing according to fig. 6 on page 18 or the type AM-CC-XDR comply with this standard.

The design principle is based on a single driving shaft with a variable number of main poles with different rupturing capacity. Furthermore, an electromagnetic drive as well as the auxiliary contacts are mounted on the shaft. The circuit breakers are characterized by easy access for supervision and maintenance. All wear-out parts are easily exchangeable from the front side. The same applies for the fixation and connection of the switch-gear.

The fixed and moving contacts of the main poles are made of copper with hard soldered plates made of silver with cadmium oxide.

By studying the contact cinematics as well as the magnetic circuit it has been possible to eliminate all bouncing, thus increasing the lifetime considerably.

All metal parts are protected against corrosion by an appropriate surface treatment. In case of an abnormally aggressive and chemically impure atmosphere, it is advisable to demand the additional anti-corrosive processing of the appliances.

The coils are vacuum-impregnated with polyester under pressure and resist high air humidity and temperature (all weather-proof). The making contacts are provided with magnetic arc quenching and arc chamber. If several contacts are used in parallel in order to increase the rated continuous current, then only the last opening pole is provided with arc chamber (Fig. 2). The breaking main contact, henceforth called the field breaking, deexcitation or field suppression contact, can carry the current only during the field discharge. This contact does not have an arc quenching coil and therefore has no breaking capability.

Two different basic designs of field breakers should be distinguished:

### a) The normal execution with type designation AM-CC-NOR

In addition to the making contacts this breaker possesses only the field breaking contact without rupturing property and therefore may not be switched on during the field breaking. The best way to achieve this is by blocking the making coil with the help of a time relay (refer circuit sketches Fig. 6, page 18).

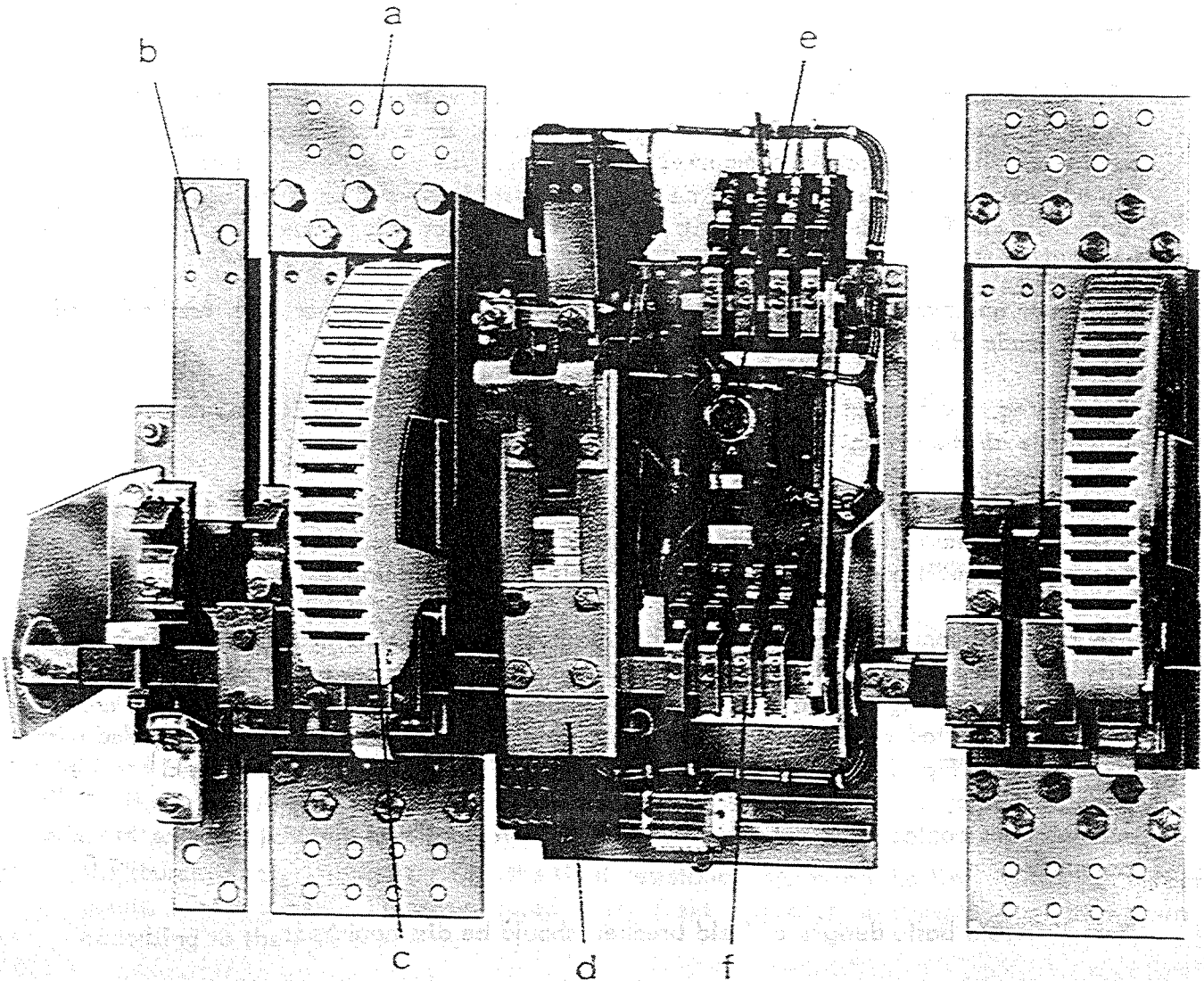


Fig. 2 Field breaker type AM-CC-NOR for 2000 A

- |                                     |                          |
|-------------------------------------|--------------------------|
| a) Parallel connected main contacts | d) Electromagnetic drive |
| b) Field breaking contact           | e) Time relay            |
| c) Arc chamber with arc control     | f) Auxiliary contacts    |

b) Special execution with the type designation AM-CC-XDR

This consists of a main breaker of standard execution AM-CC-NOR and an auxiliary contactor type CC-IORE fitted on a common frame. The auxiliary contactor has 1 or 2 making contacts with magnetic arc quenching, which are connected in parallel to the field breaking contact. If necessary, the breaking capability of these contacts allows the reswitching of the excitation at any arbitrary time. The main breaker and the auxiliary one are interconnected in such a way that the latter actuates before the field breaking contact is open and its contacts are interrupted only after the breaking contact is already open.

The switching on or off is done by pulsewise supply of a making or breaking coil. The minimum pulse duration is 0.1 sec.

For rated continuous currents of 63 and 200 A the switched-on condition is maintained by permanent magnets (residual flux latching). The control is done with direct current and coil voltages from 24 V to 440 V. Even a rectified alternating current arrangement can be provided on demand.

For rated currents from 500 A to 2000 A the breakers have a mechanical interlocking. In the case of this execution an auxiliary contactor and a time relay are provided for the control. The actuation is possible with direct current or rectified alternating current. The coil voltage can be freely selected between 24 V and 440 V. The closing and tripping coils can be made for separate actuation and for different control voltages. The standard model can be equipped with a second independent trip coil and receives the type designation AMF-CC-NOR.

3. Construction and function

The field breakers AM-CC-NOR and AM-CC-XDR are of a simple, functionally optimized and compact design. They are foreseen for mounting in dry rooms (Protection type P00), on the bars of the rack or in the cubicles. The fastening is done either with 2 or 4 screws. (Compare dimensional drawings page 24 and further)

The breakers are composed of a few normalised basic elements such as main poles, auxiliary poles, four corned shaft and drive module. This design principle has the advantage that only a small spare parts assortment is needed (refer page 23).

The function will be explained taking account of the physical sequence during field breaking. The breakers are switched on or off by energizing the corresponding coil via a push-button or a control switch according to the circuit sketches on the pages 18 and 19.

The connection of the main poles is shown in Fig. 3a and 3b on page 6. In the "off" position the discharge contact 1-2 is closed and thus the field discharge resistor  $R_e$  is connected in series with the field winding. The voltage source 1 is completely separated.

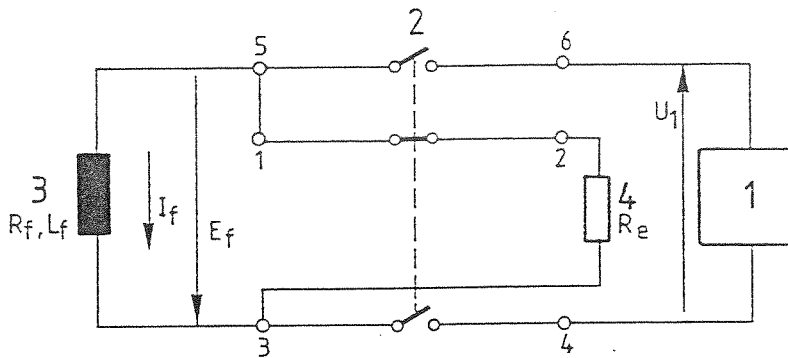


Fig. 3a : Series 21      Rated voltage 600 V

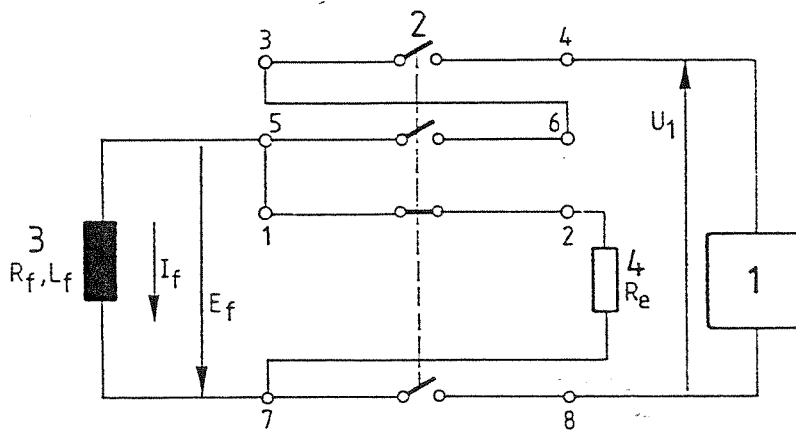


Fig. 3b : Series 31      Rated voltage 1000 V

- 1      D.C. source
- 2      Field breaker
  - 1-2      Field breaking contacts
  - 3-4
  - 5-6      Main contact
  - 7-8
- 3      Field winding
- 4      Field discharge resistor

### 3.1 Initial excitation

With the command switch on, the making contacts 3-4 and 5-6 touch in the same moment as the discharge contacts starts to open. For a rated voltage of 1000 V an additional main pole 7-8 connected in series is added to the circuit.

The voltage of the source 1 may be present at the moment the switching-on is done. The current then rises to its stationary final value after the switching-on according to the time constant of the circuit.

In the case of circuit breaker type AM-CC-XDR, the switching command goes only to the auxiliary contactor, which is energized and bridges the discharge contact 1-2. An auxiliary contact on this auxiliary contactor delivers the switch-on command to the main breaker which functions analogous as described above. Only after its main poles are closed, it drops the auxiliary contactor again with an opening auxiliary contact. Thus, contacts of the auxiliary contactor take over the rupturing capacity for a current which may still flow in the discharge circuit at the instant of switching on. Here the electrical coupling causes during the switching-on an overlapping of 15 to 30 ms compared to approx. 1 ms in the case of AM-CC-NOR. The overlapping during the switch-off for both the executions is approx. 1-3 ms.

### 3.2 Deexcitation

The switch-off command initiates the deexcitation. The field discharge is explained in detail because the maximum excitation current, the voltage strength of the winding as well as type and size of the field discharge resistor decide the selection of a suitable field circuit breaker.

The discharge contact 1-2 closes first and thus the voltage of the field winding  $U_f$  appears across the field discharge resistor  $R_e$ . The main poles begin to break immediately. The field current  $I_f$  is compelled to commutate on to the field discharge circuit. Since the current decreases only slowly, the voltage across the field discharge resistor increases first to the value  $UR_e = I_f \cdot R_e$ . The inductance of the field winding acts here as driving source, whereby the induced voltage  $E_f$  is added to the source voltage  $U_1$ .

This rising voltage appears across the main poles during breaking and causes an arc. The maximum arc voltage  $U_{1max}$ , which can be mastered surely by the contacts, is therefore a defining magnitude for the field breaker and the maximum permissible field discharge resistance  $R_{emax}$ .

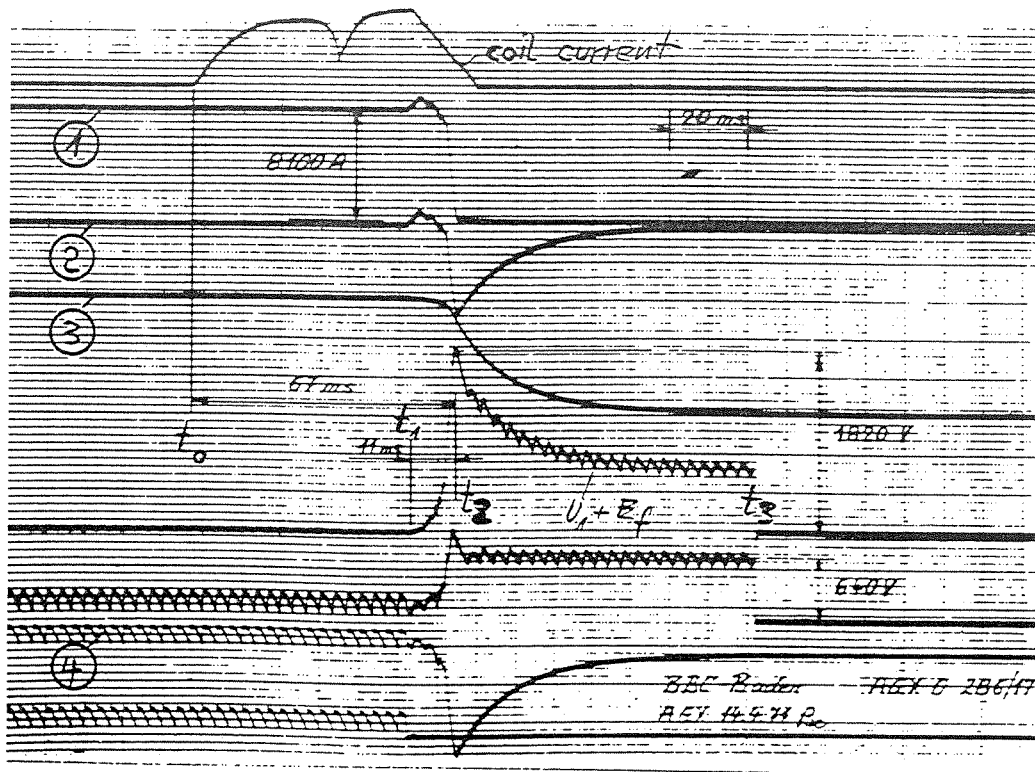
After the extinguishing of the arc, which means after 40 ms, the current flows over the field discharge resistor. In the case of linear field discharge resistor (1) the current dies out with the time constant

$$T = \frac{L_f}{R_f + R_e}$$

Upon using a non-linear field discharge resistor (2), the deexcitation is realized faster.

- (1) We deliver both linear and non-linear field discharge resistors. Further information on request.
- (2) The determination of optimum non-linear field discharge resistor is done with the help of computer

The physical behaviour becomes very distinct when plotted with the help of an oscillograph. The following photo was taken while testing the rupturing capacity of the circuit breaker type AM-CC-NOR 800-21. The test was simulated to the practical operational conditions.



Oscilloscope No. 286/17 dated 14.4.1971.

Source voltage	$U_1$	640 dc
Field current	$I_f$	8100 A dc
Max. voltage	$U_1 + E_f$	1820 V dc

- $t_0$  : breaking command (coil current)
- $t_1$  : main contacts begin to open
- $t_2$  : commutating ends
- $t_3$  : source  $U_1$  disconnected, test finish

- ① Current of the source
- ② Current in the field discharge resistor
- ③ Current in the field winding
- ④ Voltage across the field discharge resistor

The coil current of the breaking coil begins to increase with exponential function at  $t_0$ . The starting of the mechanical movement is marked by a voltage drop. At the instant the main contact opens, a sudden increase of the total voltage begins. The duration of the commutation or the overlapping is determined by the circuit inductance. The current in the discharge circuit dies out with an exponential function.



4. Technical data

Field circuit breaker types AM-CC-NOR, AMF-CC-NOR  
AM-CC-XDR

Test voltage 5000 V / 50 Hz / 1 min.  
Protection type IP 00

	Series 21	Series 31
	2 main contacts 1 field breaking contact	3 main contacts 1 field breaking contact
Rated continuous voltage	V = 600	1000
max. interrupting voltage	V = 1500	2250
Rated short-time voltage	V = 900	1500

Types AM-CC-NOR AM-CC-XDR AMF-CC-NOR		63-21 63-31* **	200-21 200-31* **	500-21 500-31 **	800-21 800-31	1500-21 1500-31	2000-21 2000-31	3000-21* 3000-31*
<u>Main contacts</u>								
Rated cont. current	A	80	250	550	800	1500	2000	3000
Rated interrupting current at rated max. interrupting voltage	A	800	2000	5000	8000	8000	8000	8000
Rated interrupting current at rated short-time voltage	A	1000	2600	6500	10000	10000	10000	10000
Rated short-time current 0.5 s	A	1200	3500	7000	12000	20000	27000	32000
max. time constant	ms	5	5	5	5	5	5	5
Opening time	ms	20	20	35	60	60	60	60
<u>Discharge contact</u>								
Rated making current	A	500	1200	2600	5000	5000	5000	5000
Rated 0.5 sec short-time current	A	1000	2500	6500	10000	10000	10000	10000
Rated 15 sec. short-time current	A	250	600	1700	2250	2250	2250	2250
Max. interrupting current at rated nominal voltage								
AM-CC-NOR:		The discharge contact has no breaking capability.						
AM-CC-XDR:	A	To be interlocked with time relay (fig. 6, page 18)						
		500	500	1200	2000	2000	5000	-
		This type is used when the field flashing can be introduced immediately after the breaking command.						
<u>Auxiliary breaker</u>								
Type CC-IORE:								
Series 21, 600 V dc		63-1	63-1	125-1	200-1	200-1	500-1	-
Series 31, 1000 V dc		-	-	125-2	200-2	200-2	500-2	-

\* Cannot be delivered as type AM-CC-XDR

\*\* Cannot be delivered as type AMF-CC-NOR

Auxiliary contacts

Lead capacity acc. to contact type ref. separate table

Caliber of breaker

No. of contacts:

Make contact type CA12  
CA15 (3)

CARB

Break contact type CA12

CA15

63	200	500	800	1500	2000	3000
1	1	-	-	-	-	-
1	1	3	3	3	3	3
1	1	-	-	-	-	-
1	1	-	-	-	-	-
1	1	2	2	2	2	2

Drive

Keeping

Electromagnetic with making and breaking coil\*

permanent-magnetic

mechanical interlocking

Current mode

dc

dc or rectified ac

Coil voltage V dc

24(1) - 48(1) - 110 - 125 - 220 - 440

Tolerance  
85 to 110 %  
of rated voltage

Other values between 24 and 440 on request

Control power  
of closing coil

Series 21, 600 V NOR W

XDR W

Series 31, 1000 V NOR W

XDR W

Tripping coil W

2nd trip coil

AMF-CC-NOR(2) W

250	500	350	600	900	900	900
275	525	340	640	940	965	-
250	500	400	800	1200	1200	1200
-	-	440	840	1240	1265	-
150	250	135	250	250	250	250
-	-	-	250	250	250	250

Circuit (Page 14 and further)

AM-CC-NOR

AM-CC-XDR

A	A	B	B	B	B	B
C	C	D	D	D	D	-

Load capacity of auxiliary contacts (compare fig. on page 11)

Contact type	Rated current A	Fig.	Current mode	Normal current load in A for inductive circuit at a nominal voltage of				
				24/48 V	127 V	220 V	380 V	440/500 V
CA12	12	8	ac	12	10	8	6	3
			dc	5	4	2	0.6	-
CA15	15	9	ac	15	15	12	10	5
			dc	6	6	4	3	2
CARB	6	10	ac	5	4	3	2	1
			dc	3	1.5	0.4	0.1	-

\* In case of caliber 63 and 200 as continuous winding executed with 3 contacts

(1) Only for caliber 63 and 200

(2) Instead of circuit diagram B see separate diagrams acc. to list on page 20

(3) With type AMF-CC-NOR 2 make contacts only

Auxiliary contacts

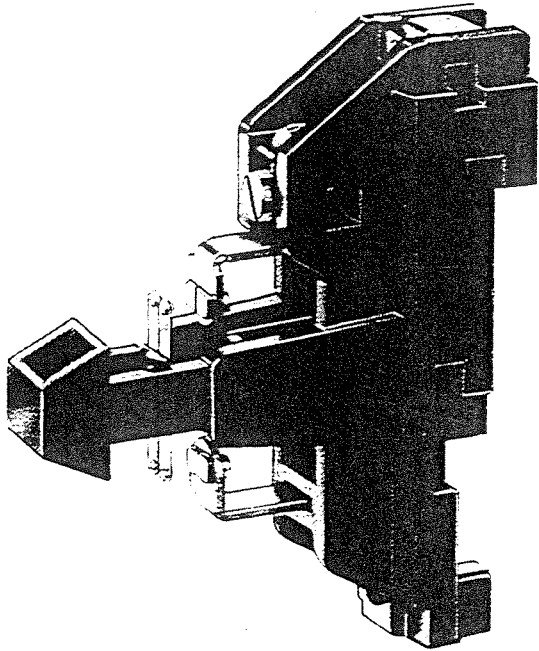


Fig. 9 Type CA 15

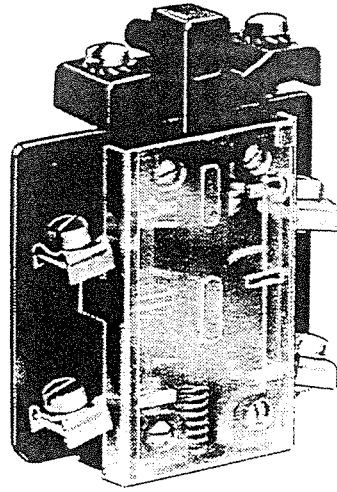


Fig. 8 Type CA 12

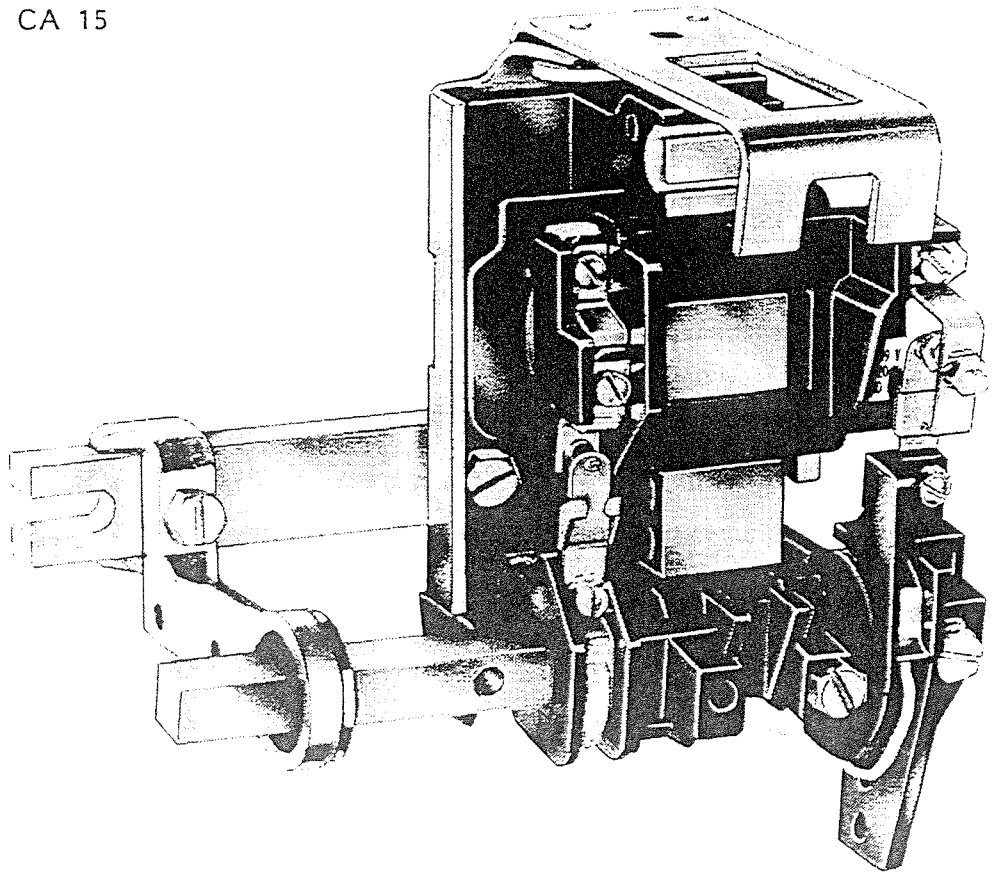


Fig. 10 contact CARB (left)

Dimensions and weights (refer to page 23)

Type AM-CC-NOR		63-21 63-31	200-21 200-31	500-21 500-31	800-21 800-31	1500-21 1500-31	2000-21 2000-31	3000-21 3000-31
Height	mm	284	335	474	595	595	613	690
Depth	mm	148	190	267	325	325	325	325
Series -21 (600 V)								
Width	mm	368	464	664	630	725	975	975
Weight	kg	4	10,5	21	58	72	86	100
Series -31 (1000 V)								
Width	mm	468	559	789	630	975	1040	1240
Weight	kg	5	12,5	27	70	90	110	130
Type AM-CC-XDR		63-21 -	200-21 -	500-21 500-31	800-21 800-31	1500-21 1500-31	2000-21 2000-31	- -
Height	mm	400	700	800	1000	1000	1250	-
Depth	mm	198	250	330	385	385	385	-
Series -21 (600 V)								
Width	mm	368	464	664	630	725	975	-
Weight	kg	8,5	16	30	69	83	106	-
Series -31 (1000 V)								
Width	mm	-	-	789	630	975	1040	-
Weight	kg	-	-	39	84	104	137	-

5. Ordering details

In order to avoid the time consuming inquiries and eventual wrong supplies, we request you to communicate to us the following data completely.

1. Number required
2. Complete type designation, e.g. AM-CC-NOR 500-21. If the type determination is not possible, then the following data are necessary: ①
  - maximum current which can flow continuously through the field winding ②
  - maximum current which can flow when the field breaking is initiated
  - test voltage of field winding
  - type and technical data of the field discharge resistor if not ordered with us at the same time.

① If a voltage regulation system has been ordered, then the completion of our special questionnaires for voltage regulator and field breaking system is sufficient.

② For the type 63 the breaker is equipped with an appropriate arc-quenching coil if this current is below 40 A or 25 A resp.

3. Current mode (frequency, if ac involved) and coil voltage for the control, separately for closing and trip circuit as well as for second trip coil, if required.
4. If special treatment is desired due to the strong corrosive atmosphere
5. Accessories, e.g. field discharge resistance, time relay, push-buttons, control switch.

For the ordering of spare parts, the following data are necessary:

1. Number
2. Designation according to the spare parts list on page
3. Complete type designation and delivery year of the field breaker for which the spare parts are foreseen.

#### Key to determination of the field breaker size

It should be checked up with the help of technical data on page 9 that the following conditions are fulfilled:

- Rated continuous current of the main contact must be equal or greater than the maximum continuous permissible field current  $I_{fdd}$ . (Excitation at overload or 5/4 load.)
- Rated interrupting current at rated max. interrupting voltage must be equal or greater than the highest possible field current which can occur during the fault (ceiling excitation current in the case of exciter machines, short circuit reaction in the case of synchronous machines ③).
- Rated continuous voltage must be equal or greater than the field voltage at maximum continuous permissible field current  $I_{fdd}$ .
- Max. interrupting voltage must be greater than the sum of supply voltage  $U_1$  and inducted voltage  $E_{fmax} = I_{fmax} \cdot R_e$ , this means at highest possible field current ④.

The test voltage of the field breakers AM-CC-NOR and AM-CC-XDR is above the maximum permissible interrupting voltage. However, it should be checked that the test voltage of the field winding is also higher.

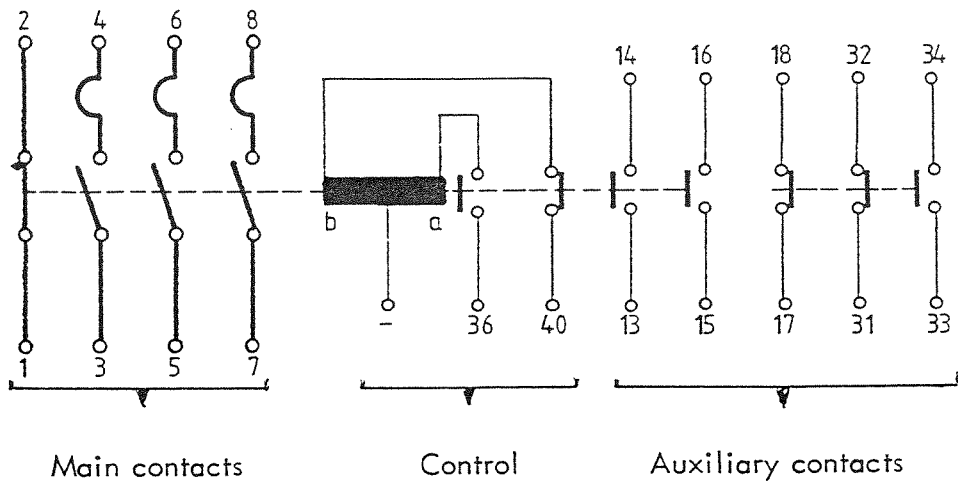
③ Refer to description for the design of field breaking equipment HEIR 91576.

④ This condition is often used inversely to determine the highest permissible field discharge resistance:  $R_{emax} = (U_{smax} - U_{ceiling}) / I_{fmax}$ .

6. Circuit diagrams and dimensions

Circuit diagram A

Field circuit breaker with permanent-magnet locking Type AM-CC-NOR 63 and 200

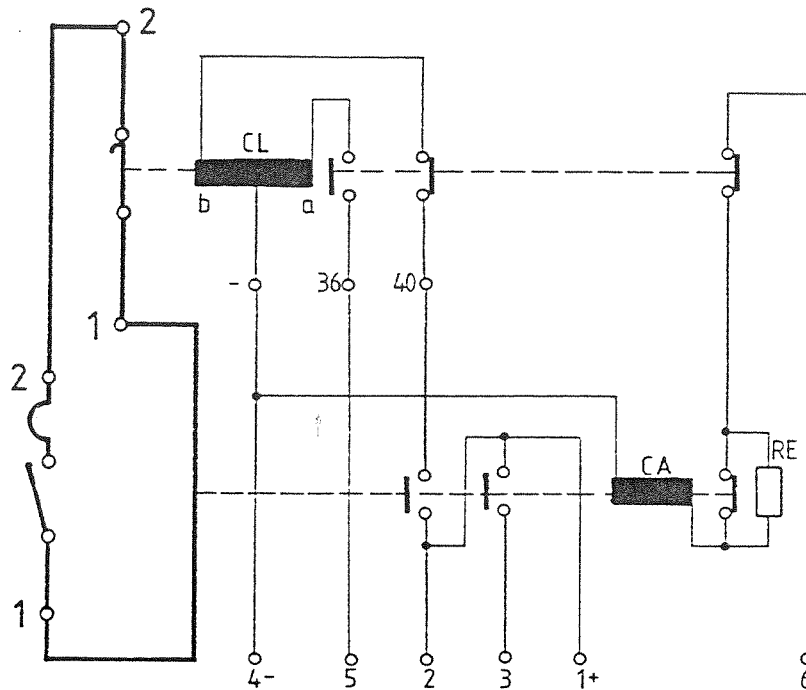


- 1-2 Field breaking contact without arc quenching coil
- 3-4, 5-6, 7-8 Main contacts with arc quenching coil and arc chambers (contacts 7-8 only for series 31, for 1000 V dc)

Connection of the main contacts according to fig. 3, page 6  
 Connection of the control according to fig. 4, page 18

Circuit diagram C

Type AM-CC-XDR 63 and 200



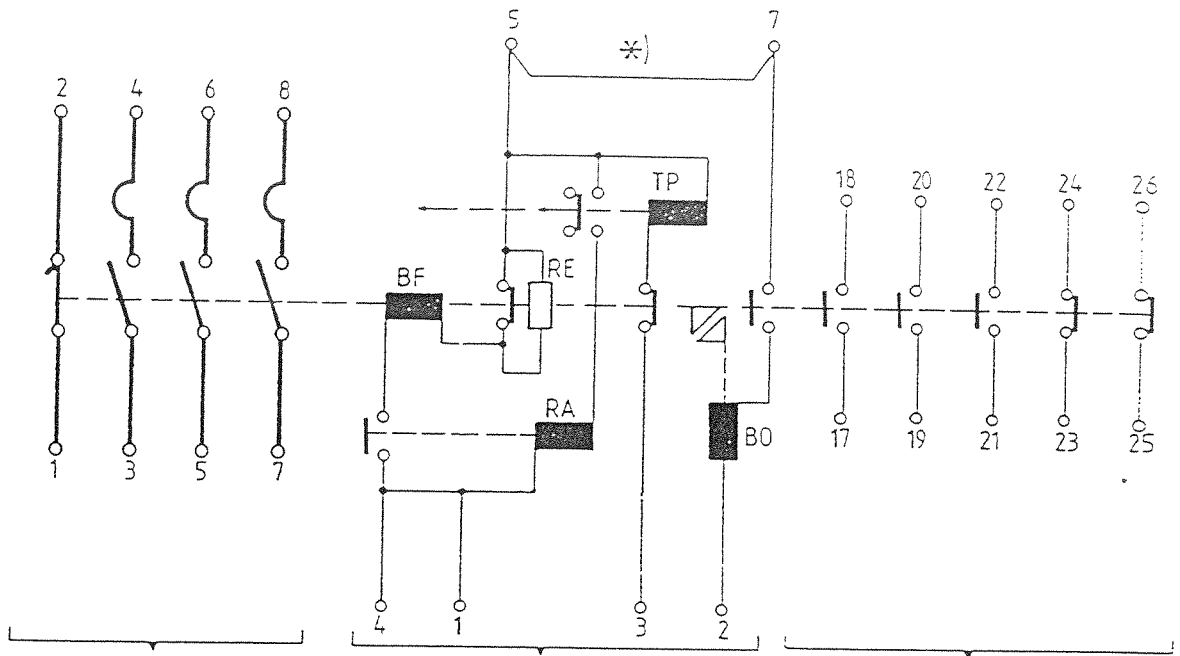
Other main contacts and free auxiliary contacts as in the circuit diagram A

- CL Field circuit breaker type AM-CC-NOR
- CA Auxiliary contactor type CC-IORE  
Series 21 with 1 contact, series 31 with 2 contacts in series
- RE Economizing resistor

Connection of the main contacts according to fig. 3, page 6  
Connection of the control according to fig. 7, page 19

Circuit diagram B

Numbering of contacts. Field breakers with mechanical interlocking. Types AM-CC-NOR 500, 800, 1500, 2000 and 3000



Main contacts

Control

Auxiliary contacts

1-2 Field breaking contact without arc quenching coil  
 3-4, 5-6, 7-8 Main contacts with arc quenching coil and arc chambers (contacts 7-8 only for series 31, for 1000 V dc)

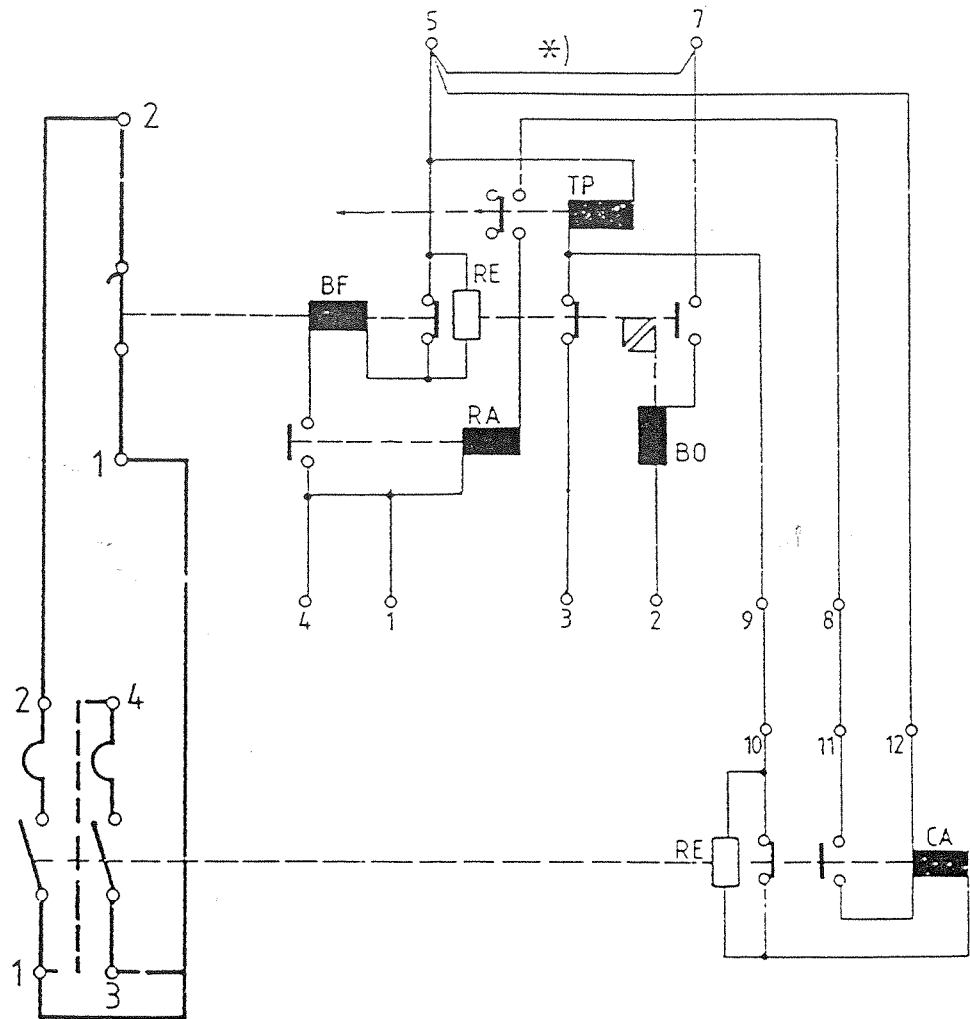
BF Closing coil  
 BO Trip coil  
 RA Auxiliary contactor  
 TP Pneumatic time relay  
 RE Economizing resistor (only for dc voltage, in the case of ac voltage connected directly)

\*) In case of galvanically separated tripping circuit, the bridge between terminals 5 and 7 is omitted.



Circuit diagram D

Numbering of contacts. Field breakers with mechanical interlocking and auxiliary relay. Types AM-CC-XDR 500, 800, 1500, 2000 and 3000



Other main contacts and free auxiliary contacts as in the circuit diagram B

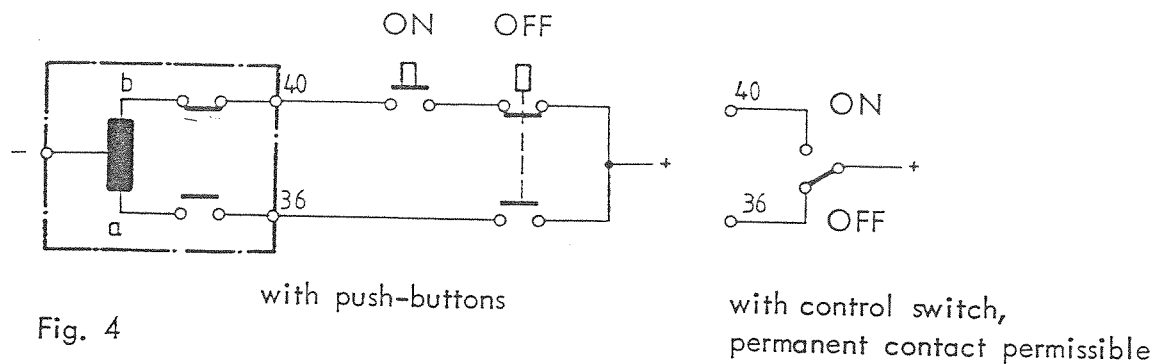
- |    |   |                     |
|----|---|---------------------|
| BF | Closing coil  |                     |
| BO | Trip coil   | main contactor      |
| RA | Auxiliary contactor   |                     |
| TP | Pneumatic time relay  | type AM-CC-NOR      |
| RE | Economizing resistor (only for dc voltage, for ac voltage connected directly) |                     |
| CA | Coil  | auxiliary contactor |
| RE | Economizing resistor (for dc-voltage)   | type CC-IORE        |

Series 21 with 1 contact, series 31 with 2 contacts in series

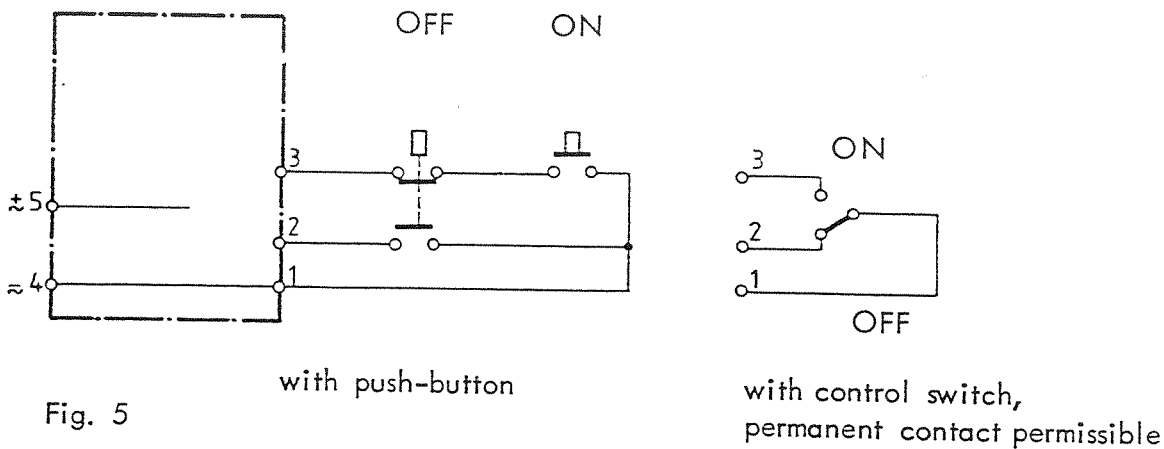
\*) In case of galvanically separated tripping circuit, the bridge between terminals 5 and 7 is omitted.

Principle circuit diagrams for the control

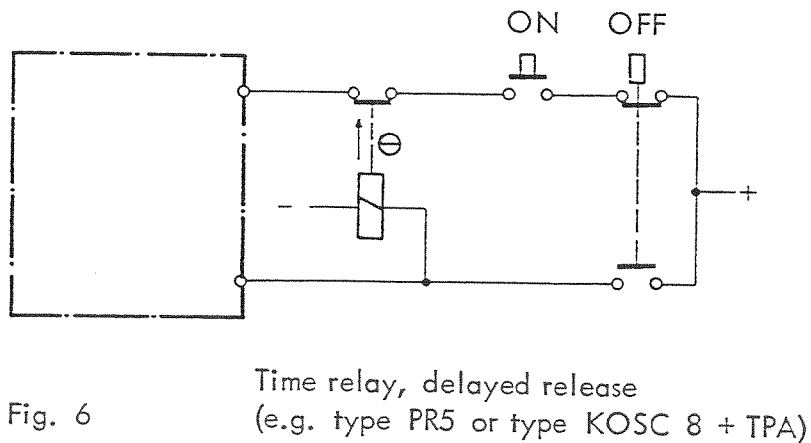
Breakers with permanent magnetic latching AM-CC-NOR  
Caliber 63 and 200



Breakers with mechanical interlocking AM-CC-NOR and AM-CC-XDR  
Caliber 500, 800, 1500, 2000 and 3000



Blocking of reclosing during the deexcitation with the help of time relay for field  
breaker type AM-CC-NOR.



Control for breakers AM-CC-XDR 63 and 200

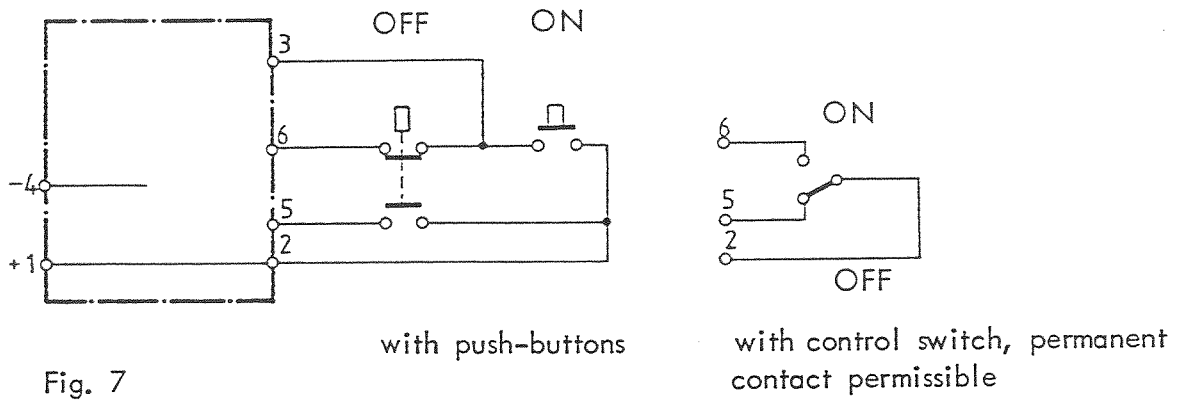


Fig. 7

Control in the case of galvanic separation of closing and tripping circuits (only for breakers with mechanical interlocking)

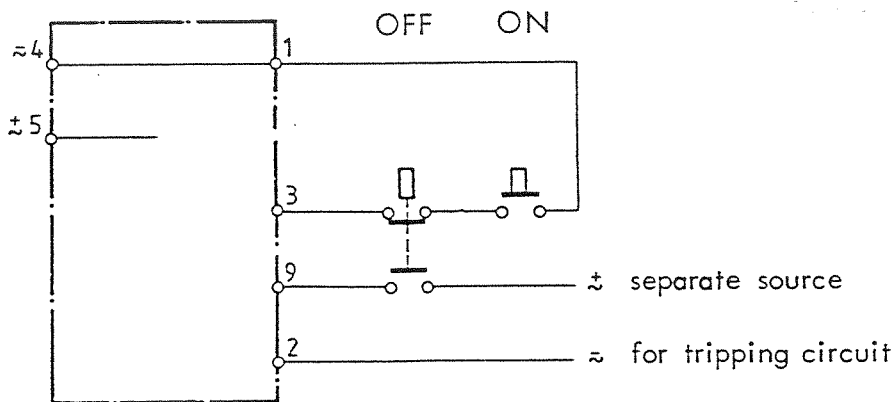


Fig. 8

Recommended protection for the control circuits

External fuses in the supply links are recommended for the control circuit and specially for the making coil. The thermal automatic circuit breaker can also be used when the voltage drop on the tripping contact, caused by the inrush current, is less than 5% of the nominal control voltage.

Caliber of field breaker		63	200	500	800	1500 2000 3000
Energy required $E_{max}$ for $\mathcal{S} = 75^\circ\text{C}$	Ws	140	200	800	2000	2000
Tripping time $t_{ex}$ of protective element	s	0.55	0.4	2.4	3.4	2.3
Energizing power $P_a$	W	250	500	340	570	865

At first the coil resistance  $R_{sp} \approx \frac{U_{St}}{P_a}$  is calculated.

The current time integral of the coil until the max. permissible temperature is attained is

$$(i^2 \cdot t)_{coil} = \frac{E_{max}}{R_{Sp}} \leq (i^2 \cdot t)_{protective\ element}$$

This value should not be exceeded by the tripping integral. The typical tripping time  $t_{ex}$  denotes here the basic point of the breaker characteristic and allows the calculation of the corresponding tripping current. Thus the judgement is possible for a given breaker characteristic.

List of individual circuit diagrams and dimensional drawings

Type	Remarks	Circuit diagram No.	Dimensional drawing No.
AM-CC-NOR			
63-21 200-21	Control voltage $\leq 110 V_{=}$	FPTS 410 315	FPTE 210 512
63-21 200-21	Control voltage $> 110 V_{=}$	FPTS 410 316	FPTE 210 512
63-31 200-31	Control voltage $\leq 110 V_{=}$	FPTS 410 317	FPTE 210 516
63-31 200-31	Control voltage $> 110 V_{=}$	FPTS 410 318	FPTE 210 516
500-21		FPTS 210 609	FPTE 210 821
500-31		FPTS 210 618	FPTE 210 822
800-21 1500-21		FPTS 210 610	FPTE 210 515
800-31		FPTS 210 619	FPTE 210 518
2000-21		FPTS 210 617	FPTE 210 515
1500-31 2000-31		FPTS 210 620	FPTE 210 519
3000-21		FPTS 210 617	FPTE 210 711
3000-31		FPTS 210 620	FPTE 210 712
AMF-CC-NOR	with 2nd trip coil		
800-21 1500-21		FPTS 210 621	FPTE 210 776
2000-21 3000-21		FPTS 210 622	FPTE 210 775
800-31		FPTS 210 623	FPTE 210 716

Type	Remarks	Circuit diagram No.	Dimensional drawing No.
AMF-CC-NOR			
1500-31		FPTS 210 624	FPTE 210 717
2000-31			
3000-31			
AM-CC-XDR			
63-21	Control voltage $\leq 110 V_{=}$	2NTS 10276	2NTE 10222
200-21			
63-21	Control voltage $> 110 V_{=}$	2NTS 10277	2NTE 10222
200-21			
500-21		FPTS 210 611	2NTE 10223
500-31		FPTS 210 612	2NTE 10224
800-21		FPTS 210 613	2NTE 10225
1500-21			
800-31		FPTS 210 614	2NTE 10226
2000-21		FPTS 210 615	2NTE 10227
1500-31		FPTS 210 616	2NTE 10228
2000-31			

7. Spare parts

Designation	Device Type	Caliber	Number per device Series		Reference No.	Weight kg/piece
			-21	-31		
Making coil of field breaker	AM-CC-NOR	63*	1	1	NEF 43... (1)	0,15
	AMF-CC-NOR	200*	1	1	NEF 45... (1)	0,19
	and	500	1	1	NEF 72... (1)	0,70
	AM-CC-XDR	800,	1	1	NEF 77... (1)	1,30
		1500, 2000, 3000				
Breaking coil of field breaker	AM-CC-NOR	500	1	1	FPL 141 1001	(2)
	and	800,	1	1	NEF 73... (1)	0,18
	AM-CC-XDR	1500, 2000, 3000				
	AMF-CC-NOR	800, 1500, 2000, 3000	2	2	NEF 73... (1)	0,18

\* These breakers are equipped with a continuous winding having 3 terminals  
 (1) When ordering, please indicate the data inscribed on the coil or the voltage  
 (2) Not available as spare part. Replace contactor.

Designation	Device		Number per device Series		Reference No.	Weight kg/piece
	Type	Caliber	-21	-31		
Coil of auxiliary breaker	CC-IORE	63-1/2	1	1	NEF 73... (1)	0,18
		125-1/2	1	1	NEF 75... (1)	0,20
		200-1/2	1	1	NEF 70... (1)	0,30
		500-1/2	1	1	NEF 72... (1)	0,70
Contact pieces (main poles) 1 fixed and 1 moving	AM-CC-NOR	63	2	3	NEM 1755	0,05
	AMF-CC-NOR	200	2	3	NEM 1757	0,25
	and	500	2	3	NEM 1759	0,48
	AM-CC-XDR	800	2	3	NEM 1813	0,52
		1500	4	6	NEM 1813	0,52
		2000	6	9	NEM 1813	0,52
	3000	8	12	NEM 1813	0,52	
Contact pieces (Discharge pole) 1 fixed and 1 moving	AM-CC-NOR	63	1	1	FPTN 301780 R2	0,04
	AMF-CC-NOR	200	1	1	FPTN 301780 R4	0,18
	and	500	1	1	FPTN 301780 R5	0,25
	AM-CC-XDR	800,	1	1	NEM 1813	0,52
		1500, 2500, 3000				
Contact pieces 1 fixed and 1 moving (2)	CC-IORE	63-1/2	1	2	NEM 1755	0,05
		125-1/2	1	2	NEM 1756	0,15
		200-1/2	1	2	NEM 1757	0,25
		500-1/2	1	2	NEM 1759	0,48
Arc quenching chamber (Main poles)	AM-CC-NOR	63	2	3	FPTN 401938 R1	0,47
	AMF-CC-NOR	200	2	3	FPTN 401940 R1	1,36
	and	500	2	3	FPTN 401941 R1	3,60
	AM-CC-XDR	800,	2	3	NER 1095	2,57
		1500,				
		2000, 3000				
Arc quenching chamber (2) (Auxiliary breaker CA)	CC-IORE	63-1/2	1	2	FPTN 401938 R1	0,47
		125-1/2	1	2	FPTN 401939 R1	0,93
		200-1/2	1	2	FPTN 401940 R1	1,36
		500-1/2	1	2	FPTN 401941 R1	3,60
Auxiliary contact type CA 12	AM-CC-NOR	63,200	1	1	CA 12(0+0)	0,200
	and		1	1	CA 12(F+F)	0,200
	AM-CC-XDR		1	1	CA 12(0+F)	0,200
					0,200	
	CC-IORE (2)	63,125, 200, 500	1	1	CA 12(F+F)	0,200

- (1) When ordering, please indicate the data inscribed on the coil or the voltage  
 (2) Exists with type XDR only

Designation	Device Type	Caliber	Number per device Series		Reference No.	Weight kg/piece
			-21	-31		
Auxiliary contact type CA 15	AM-CC-NOR	63,200	2	2	CAF 15 + CAO 15	0,150
	AMF-CC-NOR	500	6	6	CAF 15 + CAO 15	0,150
	and AM-CC-XDR	800, 1500, 2000, 3000	8	8	CAF 15 + CAO 15	0,150
Auxiliary contact type CARB	AM-CC-NOR and AM-CC-XDR	63,200 500	1	1	CARB (NEM 1613)	0,4
Auxiliary contact type CAOVE	AM-CC-NOR AMF-CC-NOR and AM-CC-XDR	63,200 500			CAOVE (NEM 1415)	0,4
Auxiliary contact type CAOR 15	CC-IORE (2)	63,125, 200, 500	1	1	CAOR 15	0,150
Time relay type TPA	AM-CC-NOR AMF-CC-NOR and AM-CC-XDR	500,800 1500, 2000, 3000	1	1	KC 40E + TP40I Time delay TDO 2 sec (1)	0.61
Auxiliary contactor type RA	AM-CC-NOR AMF-CC-NOR  AM-CC-XDR	500,800, 1500, 2000, 3000	1	1	BC 9-40-00 (1)	0.54

- (1) When ordering, please indicate the data inscribed on the coil or the voltage  
(2) Exists with type XDR only